

45

222

DART AEROSPACE LTD	Work Order:	21748
Description: Crossbolt Spacer	Part Number:	D3275-1
Dwg: D3275 Rev. A	Qty:	240
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	04.10.19	240
2	MC	Machine as per Folio FA469 and Dwg D3275 Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) Ø0.313" x 0.058" wall (M6061T6T0.3125W.058) <i>M16454</i> <i>M15510</i> Identify as D3275-1 Batch: <i>M16178</i>	<i>gmk</i>	<i>04/12/17</i>	<i>240</i>
3	QC2	Inspect parts as they come off the CNC machine	<i>gmk</i>	<i>04/12/17</i>	<i>240</i>
4	QC8	Second check	<i>gmk</i>	<i>05/01/10</i>	<i>240</i>
5	ST	Identify and Stock	<i>CD</i>	<i>05/01/10</i>	<i>240</i>
6	AC	Cost / part: <i>1.40</i>	<i>545</i>	<i>05-01-11</i>	<i>240</i>
7	DC	Close W/O <i>1.40</i> Inspect Level 21	<i>KJ</i>	<i>05.01.12</i>	<i>240</i>

Rev	Date	Change	Revised By	Approved
A	04.10.19	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
04.10.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

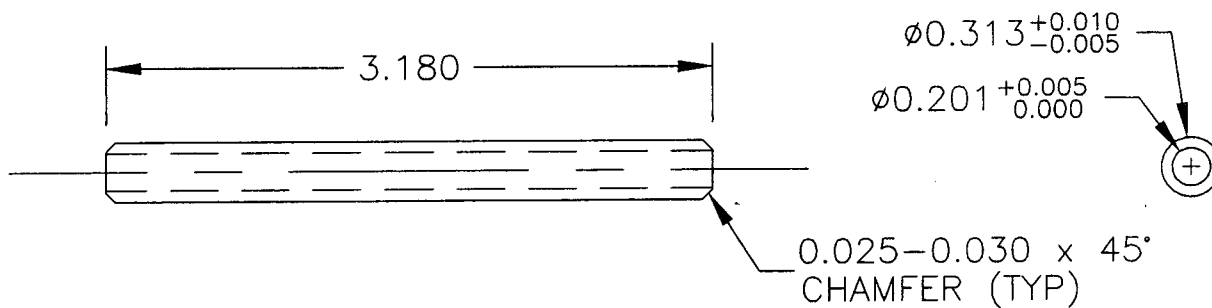
QA: N/C Closed: _____ Date: _____



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3275	REV. A SHEET 1 OF 1
DATE 04.03.10		TITLE CROSS BOLT SPACER	SCALE 1:1
A	04.03.10	NEW ISSUE	

RELEASED
04.06.22

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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21748



D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 19, 2004
08:08 am

Work Order No : 0021748
Project Name : D3275-1
Project For : WK445
Work Order Type : Main
Main WO Number :
House Part Number : D3275-1
Description : Crossbolt Spacer
Manufactured : Yes
Amount Req'd : 240
Amount Done : 0
Start Date : 10-18-04
Est Finish Date : 11-04-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00